



MATERIAL SAFETY DATA SHEET SUPERIOR No. 312

DATE REVISED: November 11, 2003



Product Name: Superior No. 312

Manufacturer: Superior Flux & Mfg. Co. 6615 Parkland Blvd. Cleveland, OH 44139

Emergency Phone Number: 1-800-424-9300 (CHEMTREC)

Other Information Calls: (440) 349-3000

To the Purchaser: This MSDS contains important environmental, health, and toxicology information for your employees who have ordered this product. Please be sure this information is given to them. If you resell this product, a copy of the MSDS should be given to the buyer.

H.M.I.S. INFORMATION: HEALTH = 1 FLAMMABILITY = 3 REACTIVITY = 0

SECTION I - IDENTIFICATION

Common Name: Superior No. 312

Chemical Family: No-Clean Soldering Flux

CAS Number: NA

Chemical Name: NA

Formula: See Below

SECTION II - COMPOSITION INFORMATION

<u>Components</u>	<u>CAS Number</u>	<u>%</u>	<u>OSHA PEL</u>
Ethanol	64-14-5	85-97	1000 PPM
Carboxylic Acids	68937-69-9	1-4	NA

Unlisted percentages are non-hazardous stabilizers, activators, and water. None of the materials in this product are listed in NTP, IARC, or OSHA as carcinogens.

SECTION III - HEALTH HAZARDS

EMERGENCY AND FIRST AID PROCEDURES

Eyes: Flush with Water for 10 Minutes. Call a Physician.

Skin: Wash Thoroughly with Water.

Inhalation: Remove to Fresh Air or Administer Oxygen. Call Physician.

Ingestion: If Patient is Fully Conscious, Give Two Glasses of Water and Induce Vomiting. Obtain Medical Attention Immediately.

Primary Routes of Entry: Fume Inhalation, Ingestion, Skin, and Eyes.

Symptoms of Overexposure: Dizziness, Blurred Vision, Headache, Irritation of Mucous Membranes, Loss of Appetite, and Inability to Concentrate.

Medical Conditions Generally Aggravated by Overexposure: Skin Conditions, Kidney or Liver Diseases.

Chemical Listed as a Carcinogen or Potential Carcinogen: None

OSHA Permissible Exposure Limit (PEL): 1000 PPM

ACGIH Threshold Limit Value (TLV): 1000 PPM

Superior manufactures quality fluxes. Our business is solving problems.



SECTION IV - FIRE AND EXPLOSION HAZARD DATA

Flash Point: 11.7°C/53°F

Flammable Limits: Lower-2 Upper-12

Extinguishing Media: Dry Chemical, CO₂

Auto Ignition Temperature: 398.9°C/750°F

Special Fire Fighting Procedures: Wear Protective Clothing, Including NIOSH Approved Self-Contained Breathing Apparatus

Unusual Fire and Explosion Hazards: Flammable, Do Not Mix with Strong Oxidizing or Dehydrating Agents. Do Not Store in Presence of Oxidizing Agents

SECTION V - ACCIDENTAL RELEASE MEASURES

Steps to be Taken in Case Material is Spilled: Absorb with Sawdust and Remove in Accordance to EPA Regulations.

SECTION VI - HANDLING AND STORAGE

Storage Requirements: Store in Plastic Containers in Cool Area. Do Not Store in Glass Containers.

Handling Precautions: Safe Precautionary Practices.

Other Precautions: Keep Away From Electrical Sparks, Heat, Open Flame or Oxidizing Agents.

SECTION VII - CONTROL MEASURES

Respiratory Protection (TYPE): NIOSH Approved Respirator.

Ventilation: Yes

Mechanical (General): Explosion Proof

Local Exhaust: Yes

Eye Protection: Safety Glasses

Protective Gloves: Recommended, NIOSH Approved

Other Protective Clothing or Equipment: Rubber Apron is Recommended

SECTION VIII - PHYSICAL AND CHEMICAL CHARACTERISTICS

Boiling Point: 77°C/170.6°F

Specific Gravity (Water = 1): 0.815

Vapor Pressure (mm Hg): 42

Percent Volatile by Volume: 94%

Vapor Density (Air = 1): 1.4

Evaporation Rate (Butyl Acetate = 1): 3.1

Melting Point: -90°C/-130°F

Solubility in Water: Unlimited

Reactivity in Water: None

Appearance and Odor: Clear Liquid, Alcohol Odor

SECTION IX - STABILITY AND REACTIVITY

Stability: Product is Stable

(Conditions to Avoid): NA

Incompatibility: Strong Oxidizers, Alkaline Compounds

Hazardous Decomposition Products: CO₂, CO.

Hazardous Polymerization: NA

(Conditions to Avoid): NA

SECTION X - TRANSPORTATION AND DISPOSAL CONSIDERATIONS

D.O.T. Proper Shipping Name: Alcohol NOS (Contains Ethanol, Methanol)

Hazard Class: 3

Identification Number: UN1987

Packing Group: II

Type D.O.T Label Required Information: Flammable Liquid

Waste Disposal Method: Dispose of in Accordance with EPA Regulations

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Superior manufactures quality fluxes. Our business is solving problems.



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